

# V2 Pull Start Dog Cage Assemble Instructions



## Contents:

2pcs Dogs

2pcs Retaining Rings

2pcs Springs

1pc Dog Cage

1pc Nut

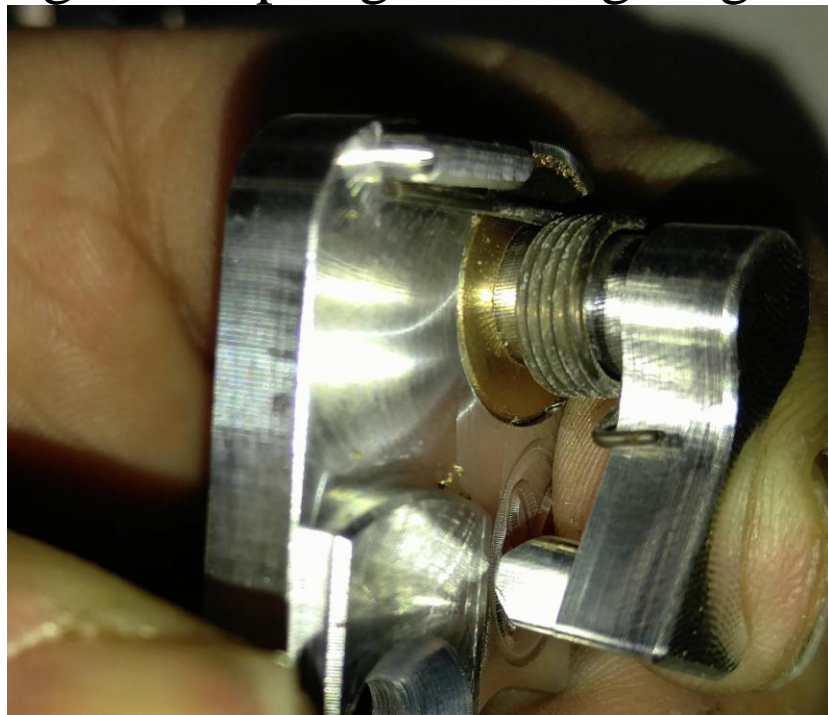
1pcs M5x 12 Flat Head



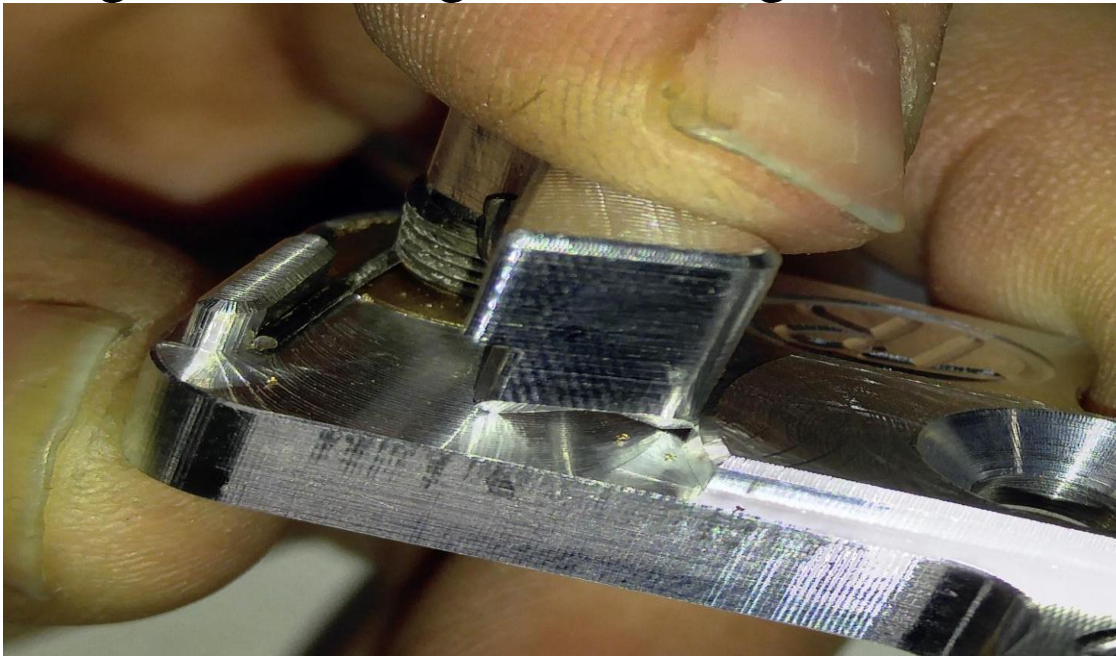
1. Remove contents and install spring on dog as shown in following picture.



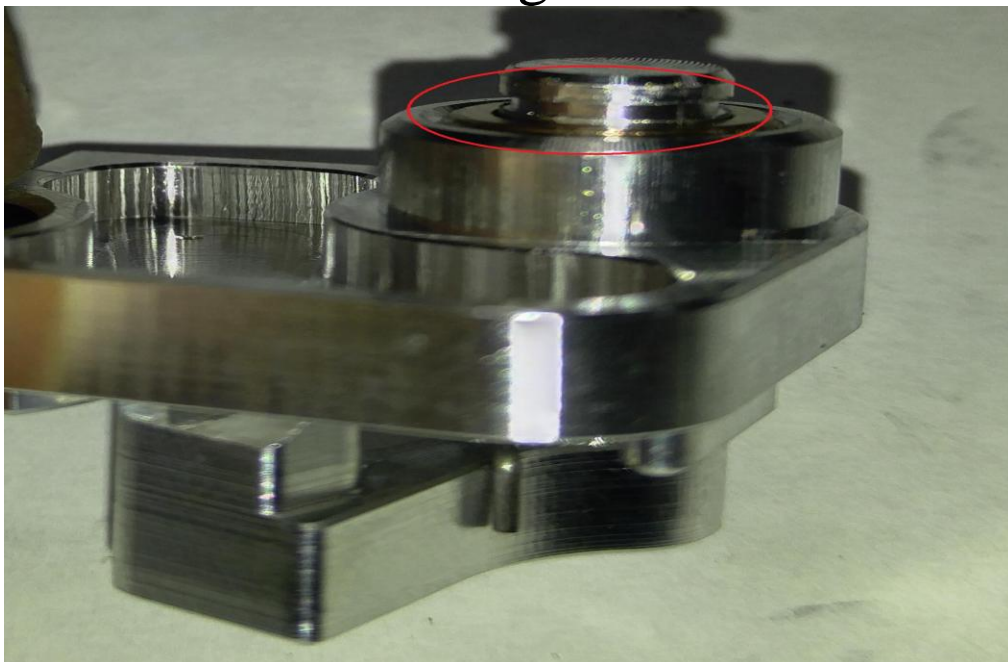
2. Install Dog with Spring into Dog Cage as shown.



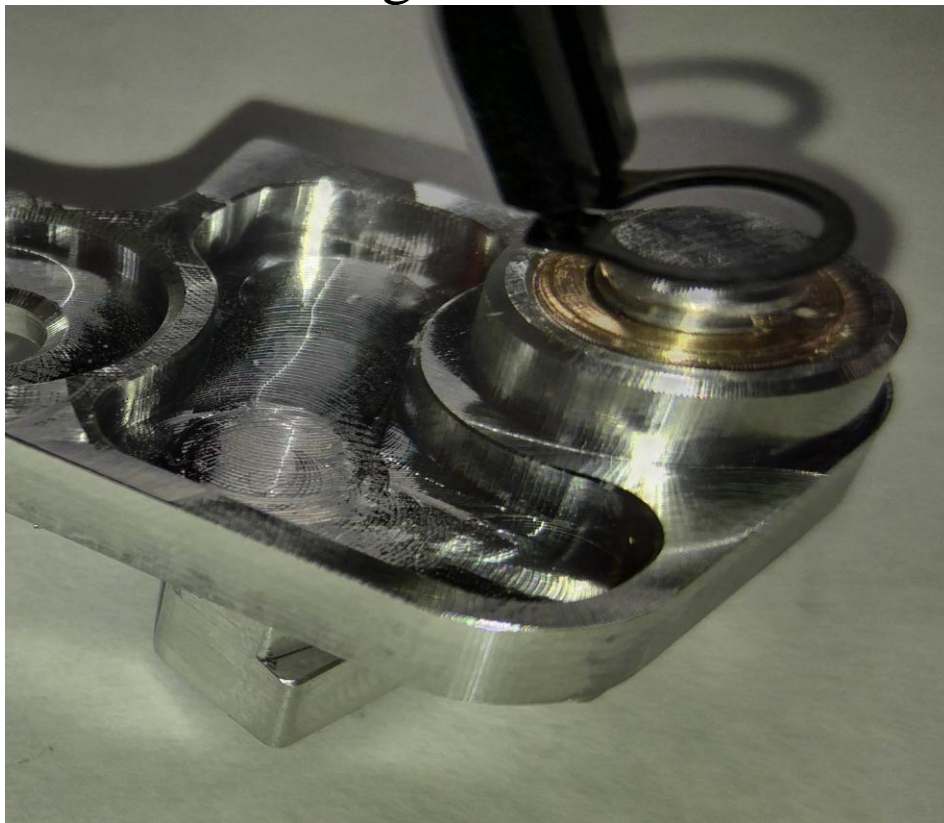
3. Rotate Dog till the bottom of dog is past boss and dog cage. Push dog into cage all the way, the “teeth” of the dog should be against the cage as shown.



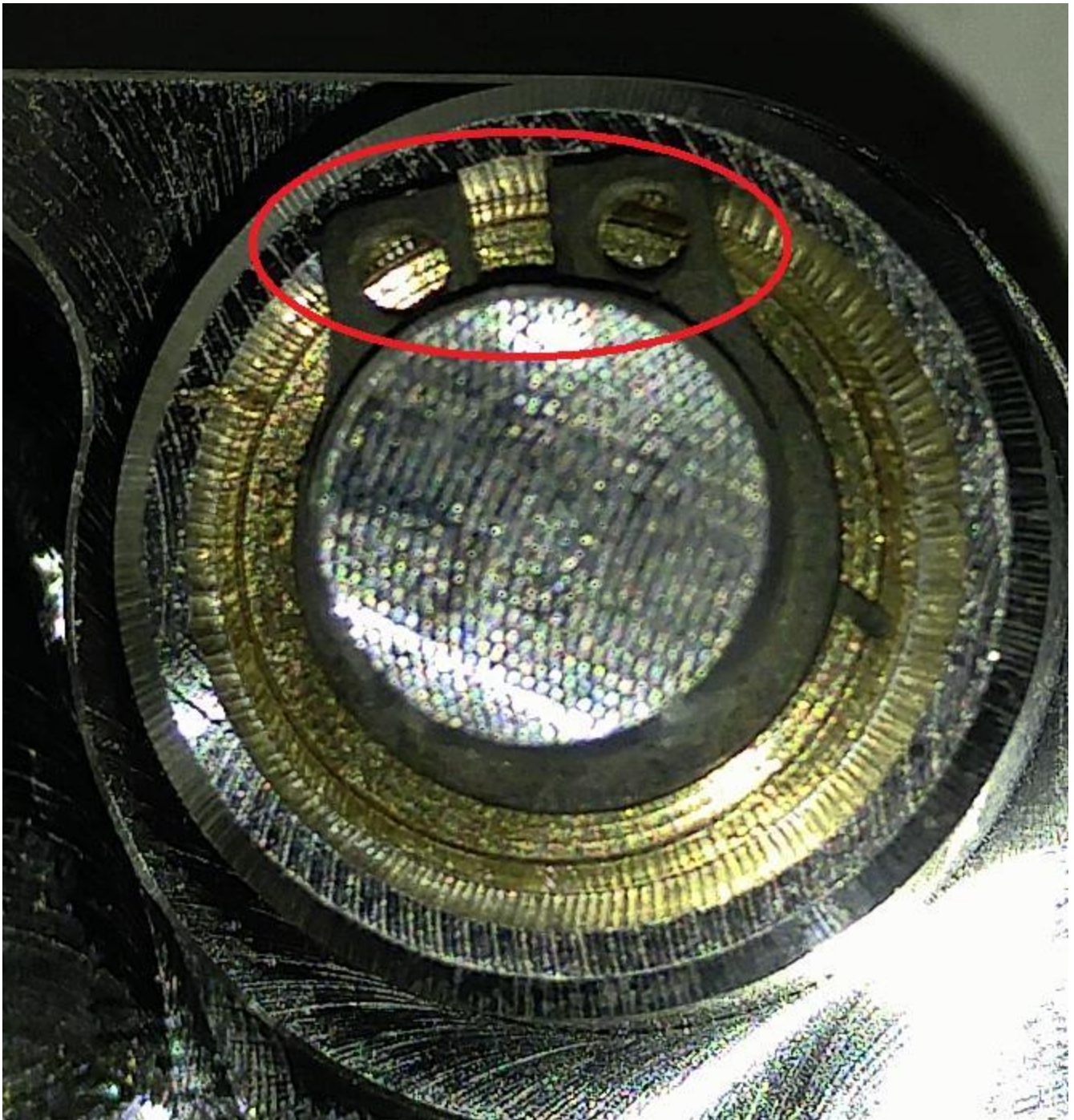
4. Hold dog into place and rotate assembly over so you can install retaining ring on dog. Hold dog tight against cage, you will be able to see the complete groove in dog.



5. Now install retaining ring on dog, be very careful not to open ring further than needed to get over the end of dog. Retaining ring pliers are highly recommended here but you can also “hook” one end of the ring in the groove and work the ring into the groove with a flat screw driver. Again, be careful not to over stretch the ring. Make sure ring is completely seated in dog groove.



Once the ring is installed, the “legs” of the ring should be close together. If they apart, the ring has been stretched too far, you can grab both ends with needle nose pliers and close them. The following is a correct gap.



6. Now repeat previous steps for the second dog and you are finished. Make sure dogs move easily and snap back against boss on Dog Cage, make sure you can't pull dogs out of the cage assembly.

